



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C250-1100-15
Job Sheet 172896



Part No: C250-1100-15

Job Qty: 6 ea

Part Name: Lifting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C250-1100-15 REV.0 IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/8/18	0.00	0.00	Start Up Waterjet		OK 13/02/27
110	Waterjet	6 pcs		3/9/18	0.00	0.60	Waterjet 2 OMAX		OK 18/02/27
120	QC	6 pcs		3/9/18	0.00	0.00	QC2 Waterjet-1		OK 18/02/27
170	QC	6 pcs		3/9/18	0.00	0.00	QC8-1		DAS 38
220	Packaging	6 pcs		3/9/18	0.00	0.00	Packaging3 WA002		DAS 38
230	QC21-SA	6 Ea		3/9/18	0.00	0.00	QC21		DAS 21

Part Op Descriptions: 110 - 1-Cut as per Dwg (CANAM FOLDER) Dwg Rev: 0 Prog Rev: 0 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.500	Hot Rolled Steel Plate 0.500" (44W)	9.1800 sf (1.53 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.500	9	14	0

Part Specifications

Specifications could not be found.

Plex 2/22/18 1:52 PM Dart.lajeunesse.marie

Uart Aerospace Ltd.
70 Aberdeen Street
Aberbury, DN K64 1H
02-257-57

CART
AEROSPACE
Part No. 3046541
3046541

Container No. 950-1100-15
8996
5046547

Inspector:
Revision: 0
Job No.: 172896
Part: C250-1700-10
Serial No/ Batch: S046541

Date: 02/28/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

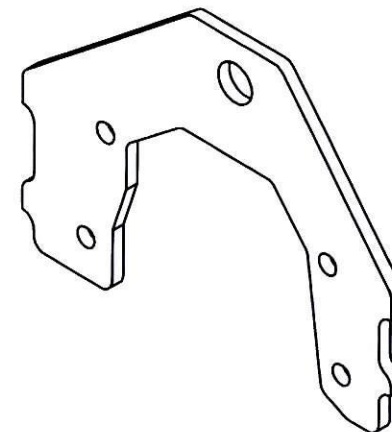
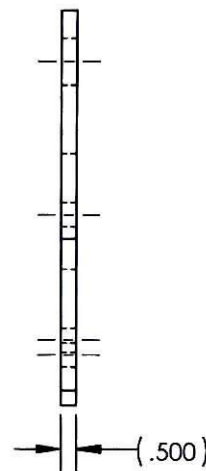
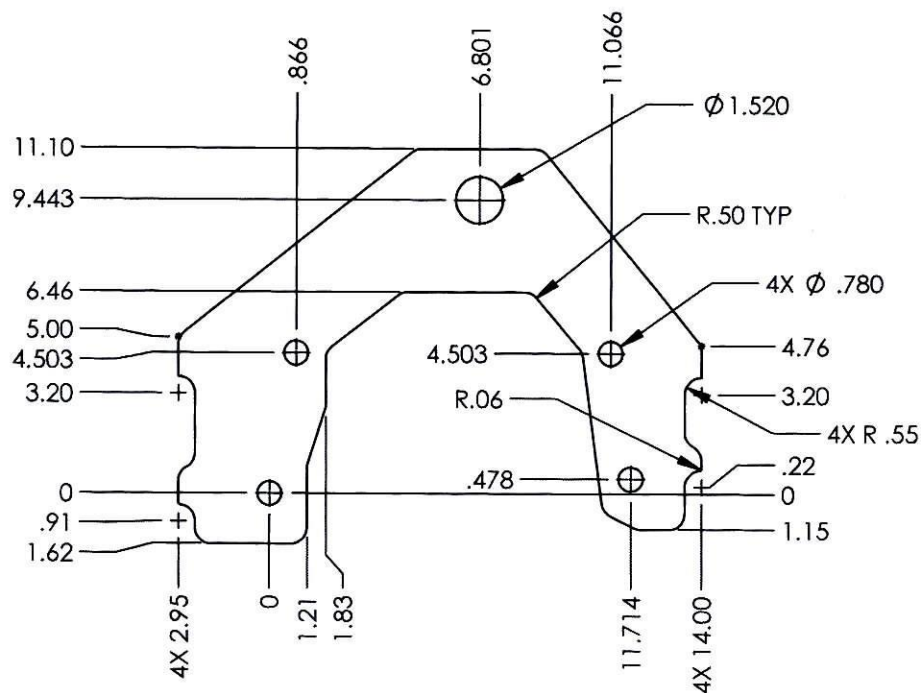
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐								
		OTHER : _____							

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
AS DRAWN BY APICAL		6/25/2013	CFS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172896ML5
18-02-22

RED BARN MACHINE	
LIFTING PLATE	
DWG NO. C250-1100-15	REV
MAT'L 1018	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:6	DATE 6/23/2004
SHEET 1 OF 1	

Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
100-15	1	LIFTING PLATE	1018	1/2 X 12-7/8 X 16-1/8